adjust if necessary.

Tighten any screw that may have become loose.

80KG

130°

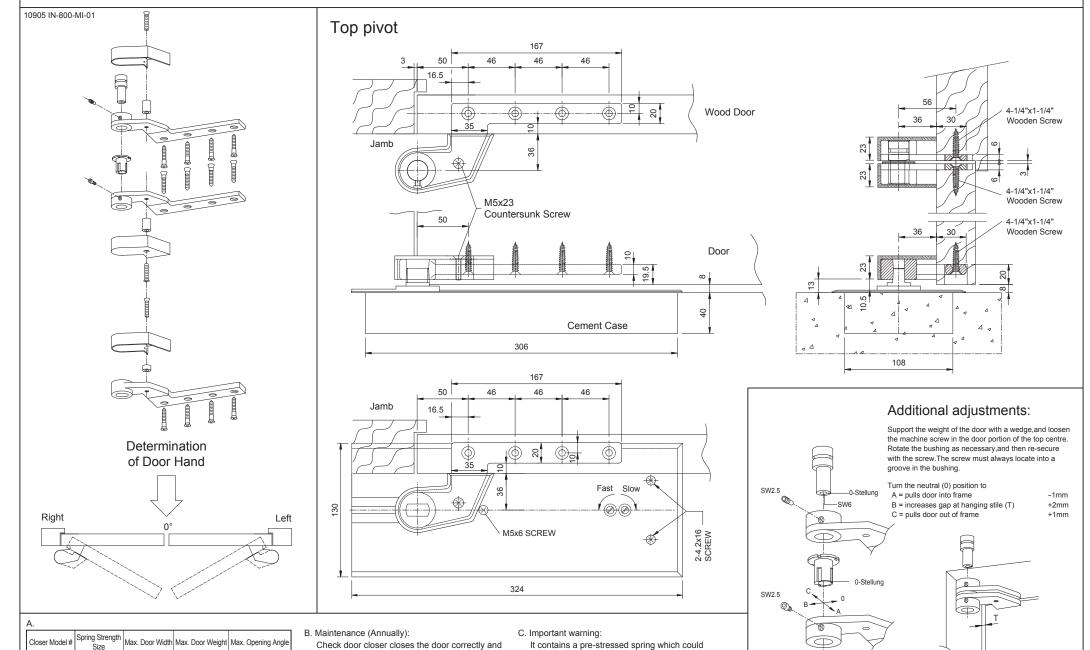
950mm

1100mm

5004

4

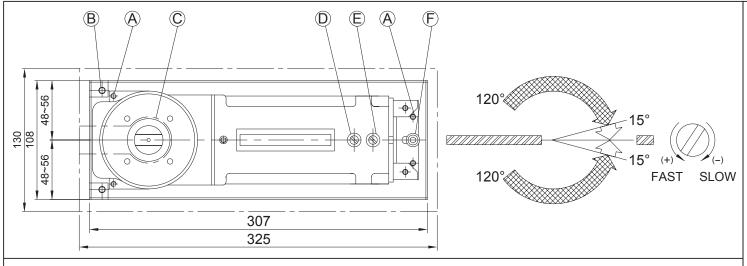
FIXING INSTRUCTION FOR SINGLE ACTION WOOD DOOR AND ACCESSORIES

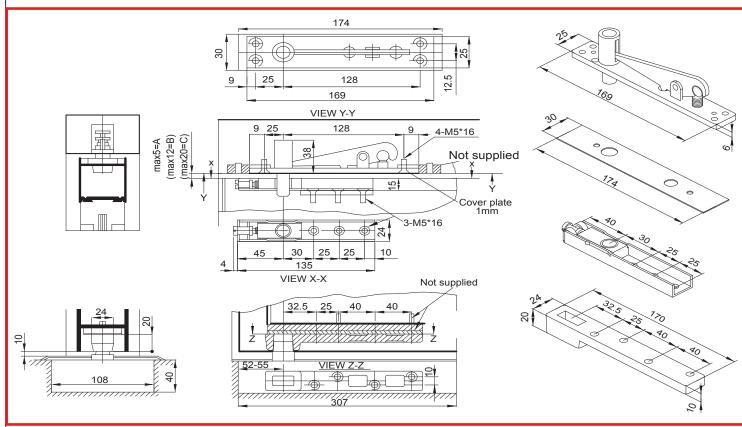


be dangerous, so under no circumstances

attempt to dismantle the closer.

FIXING INSTRUCTION FOR DOUBLE ACTION FLOOR HINGE





1. Preparation:

Mill or route door and frame to accept relevant top center parts.

2. Top Center - frame portion:

To change the extended "THROW" of pivot pin ③ proceed as follows.

- Unscrew shoulder screw (4), turn adjustment screw (1) counter clockwise until pivot pin (3) and rocker arm (2) can be removed.
- Select the desired hole in pivot pin ③ , A , B or C , and reassemble in same sequence.
- Maximun "THROW" is achieved with rocker arm (2) in position C.
- 3. Locate Floor Hinge:
 - Make resess in floor for cement case , fit Floor Hinge in position.
 - Ensure spindle aligns with pivot pin in frame.
 - Take dust plate © form coverplate , place it over spindle before hanging door.
- 4. Installation of door:
 - Open door properly to reveal adjustment screw of pivot pin.
 - Turn screw counter clockwise until pin fully engages with pivot in door.
- 5. Adjustment of clearance between hinge jamb and door stile:
- Loosen screws (F) and (B).
- 6. Adjustment of door height:
- Loosen screws (B), (F), and adjust screw (A).
- 7. Centering door:
- Loosen screws (B) and (F).
- 8. Adjustment of closing speed:
- Two regulating valves (D) and (E).
- O decrease closing speed.
- ncrease closing speed.
- Valve (D): controlled closing range 130° 15°.
- Valve (E): controlled closing range 15° 0°.
- 9. Lock coverplate:
 - Using 3 screws provided.

A.

	Closer Model #	Spring Strength Size	Max. Door Width	Max. Door Weight	Max. Opening Angle
	5003	3	950mm	80KG	130°
ı	5004	4	1100mm	100KG	130°

B. Maintenance (Annually):

Check door closer closes the door correctly and adjust if necessary. Tighten any screw that may have become loose.

C. Important warning:

It contains a pre-stressed spring which could be dangerous, so under no circumstances attempt to dismantle the closer.

